



Clearly the best.®

Arch Frame Windows

Stucco Key / Groove Filler with Flashing Flange Installation Instructions

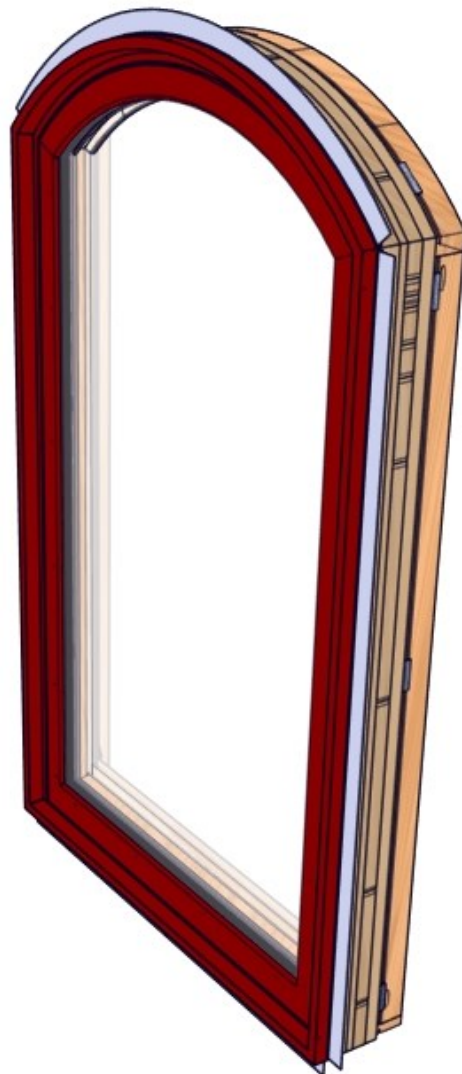




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Arch Frame Exterior Trim Installation Preparation

For Milgard Essence Series® Arch Casement Windows

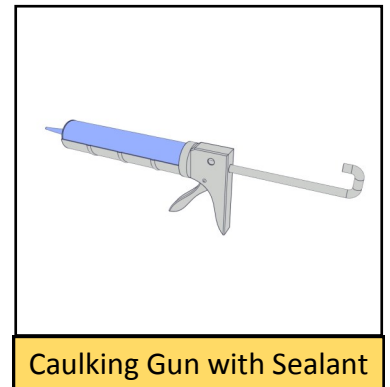
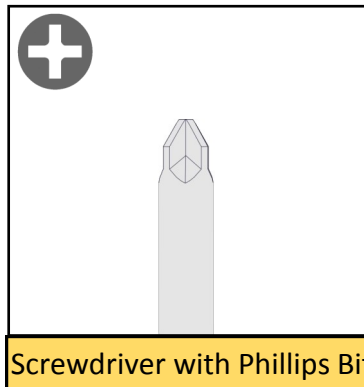
- Install window per AAMA 2400-10 installation standard
- Read Instructions from beginning to end.
- Milgard Stucco Key or Groove Filler does not provide structural support or function as a water barrier.

Required Tools

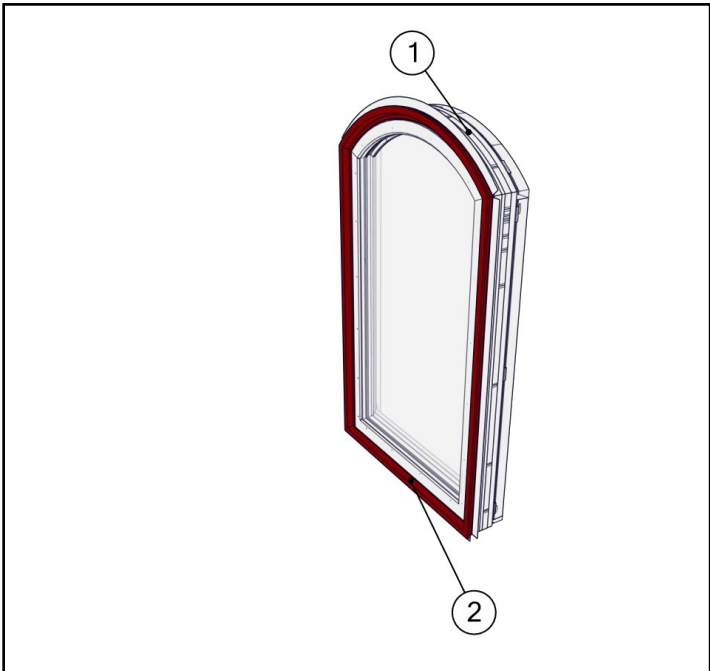
Installer Supplied

Required Tools

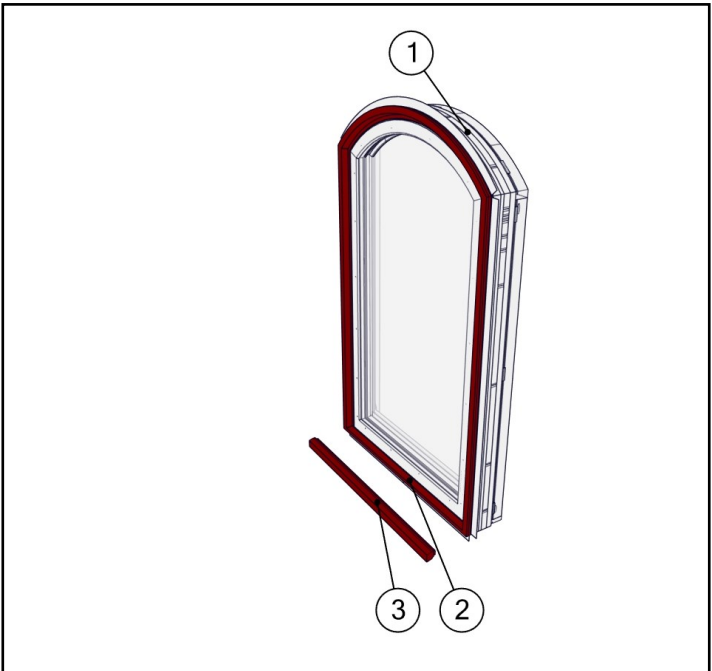
- Screwdriver with #2 Phillips Bit
- Caulking Gun with Sealant



Stucco Key and Groove Filler Parts

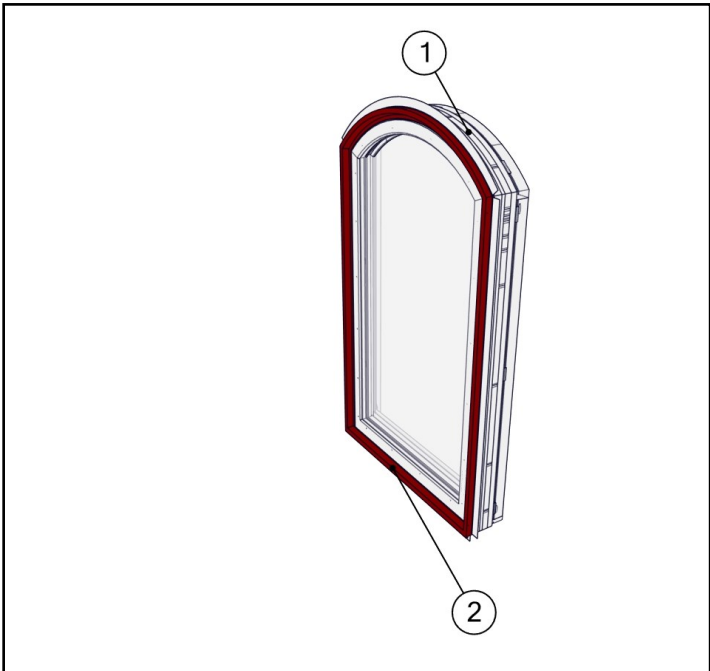


Stucco Key All Sides - Assembly		
PART	DESCRIPTION	PART NUMBER
1	FRAME	VARIES
2	STUCCO KEY	PF010101

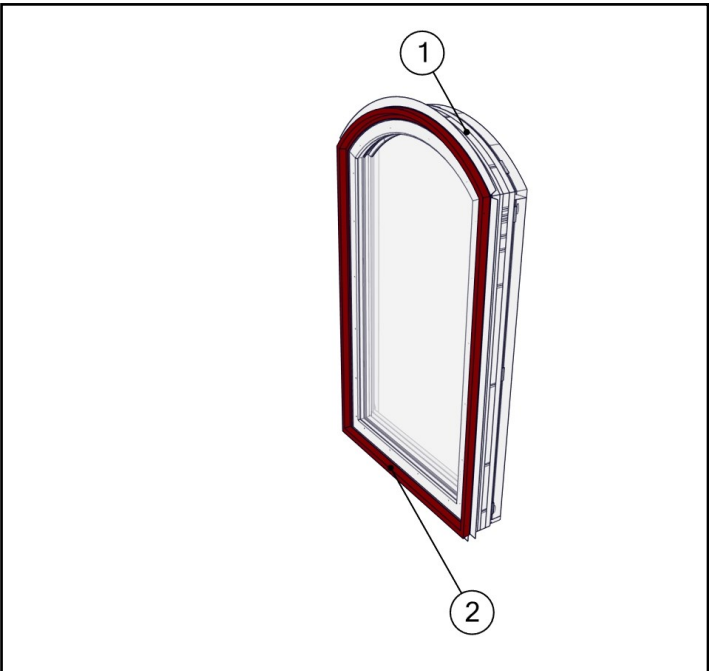


Stucco Key with Sill Nose Flush Horn - Assembly		
PART	DESCRIPTION	PART NUMBER
1	FRAME	VARIES
2	STUCCO KEY	PF010101
3	SILL NOSE	PFXX2001

Stucco Key and Groove Filler Parts (Continued)

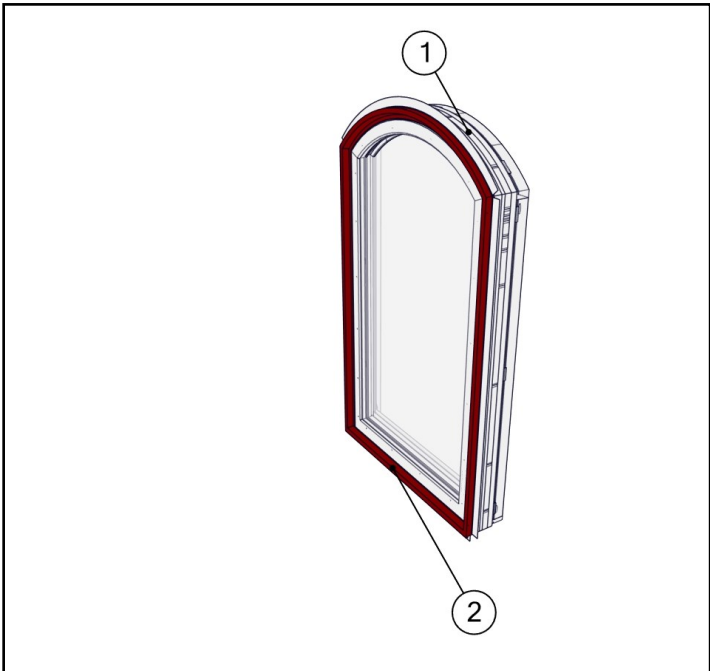


Stucco Key Three Sides with Groove Filler - Assembly		
PART	DESCRIPTION	PART NUMBER
1	FRAME	VARIES
2	STUCCO KEY W/ GROOVE F.	PF010101

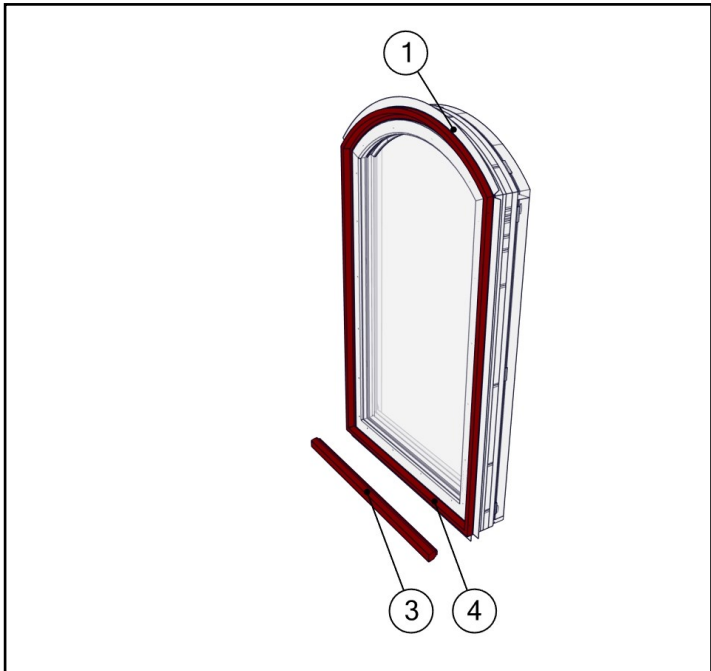


Groove Filler All Sides - Assembly		
PART	DESCRIPTION	PART NUMBER
1	FRAME	VARIES
2	GROOVE FILLER	PF010101

Stucco Key and Groove Filler Parts (Continued)



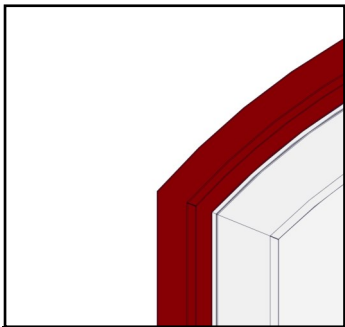
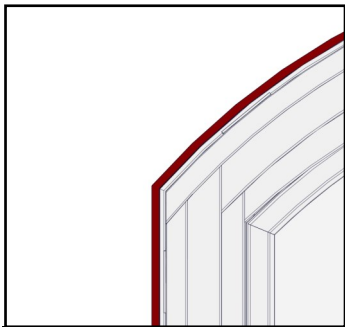
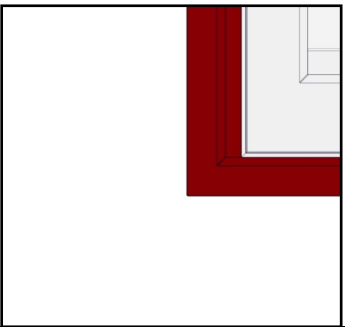
Groove Filler Three Sides with Stucco Key - Assembly		
PART	DESCRIPTION	PART NUMBER
1	FRAME	VARIES
2	GROOVE FILLER W/ STUCCO	PF010101



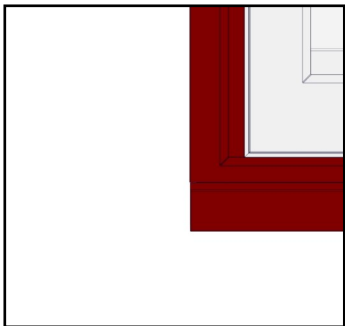
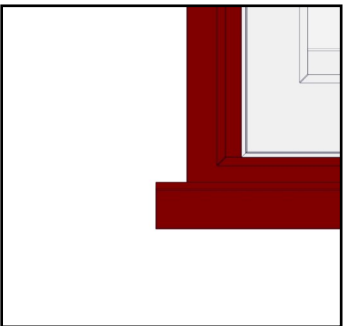
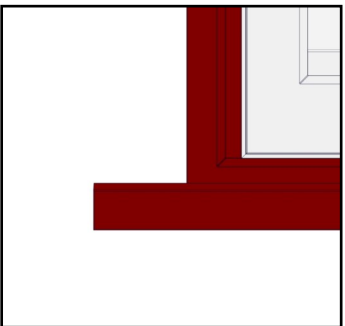
Groove Filler with Sill Nose Flush Horn - Assembly		
PART	DESCRIPTION	PART NUMBER
1	FRAME	VARIES
2	GROOVE FILLER	PF010101
3	SILL NOSE	PFXX2001

Stucco Key Corners

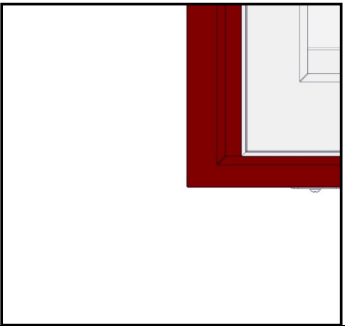
Nail Fin Not Shown
All Sides

			
Top Miter Front	Top Miter Back	Bottom Miter Front	Bottom Miter Back

Sill Nose

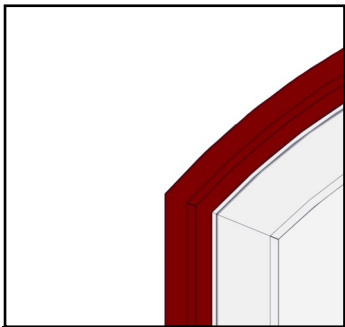
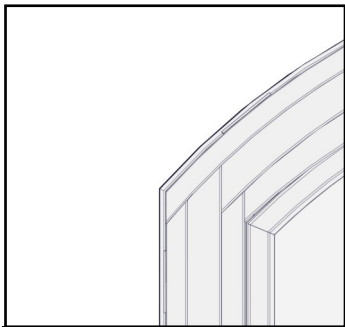
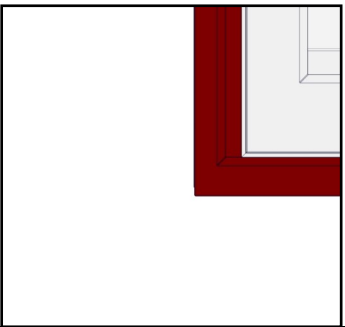
			
Sill Nose Flush Front	Sill Nose Flush Back	Sill Nose Horn Front	Sill Nose Horn Back
			
		SN Variable Horn Front	SN Variable Horn Back

Groove Filler Flush

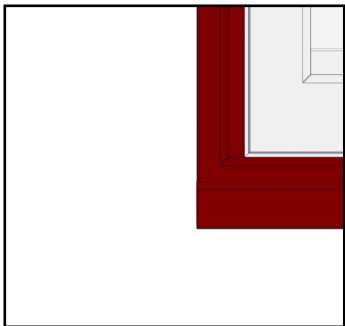
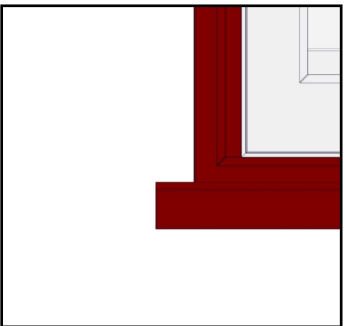
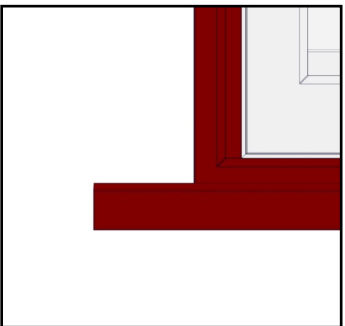
	
Bottom Miter Front	Bottom Miter Back

Groove Filler Corners

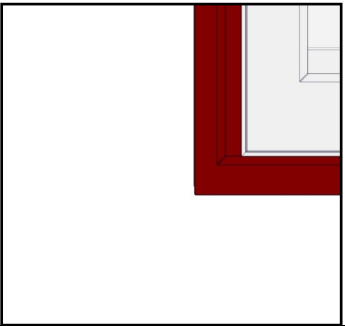
Nail Fin Not Shown
All Sides

			
Top Miter Front	Top Miter Back	Bottom Miter Front	Bottom Miter Back

Sill Nose

			
Sill Nose Flush Front	Sill Nose Flush Back	Sill Nose Horn Front	Sill Nose Horn Back
			
		SN Variable Horn Front	SN Variable Horn Back

Stucco Key Flush

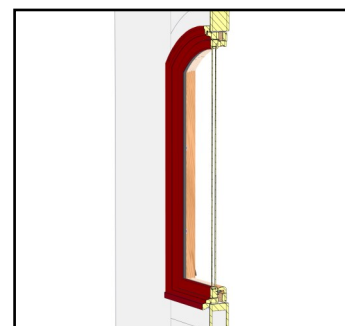
	
Bottom Miter Front	Bottom Miter Back

Window Installation

Only do Steps 2 through 4 if Trim includes a Sill Nose

1 Install Window

- Install window per Window Installation Instructions



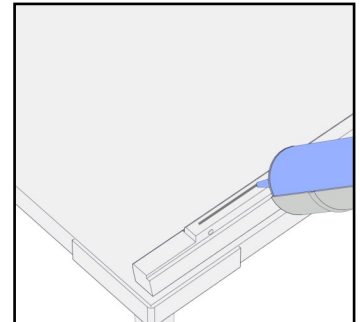
Window In Frame

Trim Installation

2

Apply Sealant

- If using Sill Nose, apply 1/8" diameter bead of sealant to window frame groove.

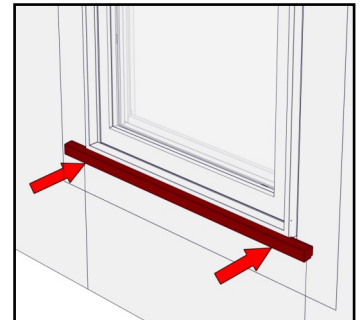


Apply Sealant

3

Install Sill Nose

- Seat Sill Nose into Window Frame groove.

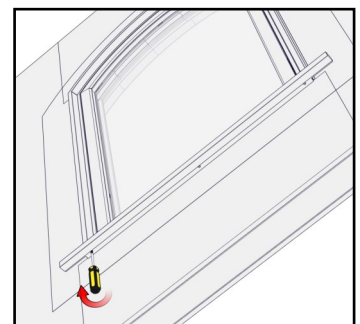


Seat Sill Nose

4

Install Screws

- Install #6 x 1-1/4" Pan Head Screws through predrilled holes in Sill Nose into predrilled holes in Window Frame.



Install Screws

Clean Up

- Wipe up any excess caulk
- Clean up scuff marks with soap and water
- TiteBond® WeatherMaster Sealant compatible colors

TiteBond® WeatherMaster Sealant Compatible Colors		
Milgard Palette Color	TiteBond® WeatherMaster™ Color Reference	Milgard Part Number
Bark	44061	SE7673AR
Black Bean	44031	SE7673BL
Bronze	45841	SE7673ZB
Cinnamon	45521	SE7673CI
Classic Brown	44211	SE7673LW
Espresso	45661	SE7673EX
Evening Sky	45531	SE7673ES
Fern	45651	SE7673FN
Fog	46681	SE7673FO
Frost	44001	SE7673FS
Harmony	44641	SE7673HR
Ivory	45511	SE7673IV
Pea Pod	49211	SE7673PP
Sand	46041	SE7673SD
Tweed	44691	SE7673TE
Twilight	44031	SE7673BL

Revisions

REVISIONS					
REV	ECN	DESCRIPTION	DATE	DRAWN	APPD.
A	4278ECNEG	INITIAL RELEASE	09/27/2016	BBB	VM